Hypertherm[®]

Powermax30® XP

Professional-grade plasma system for handheld cutting 10 mm metal.



Capacity	Thickness	Cut speed
	Cutting	
Recommended	10 mm	500 mm/min
	12 mm	250 mm/min
Severance	16 mm	125 mm/min



- High-power cutting on thick metal plus FineCut® consumables for detailed, thin metal cutting.
- Plug into any 120 or 240 V power with Auto-Voltage[™] technology and included plug adapters.

Finish jobs faster

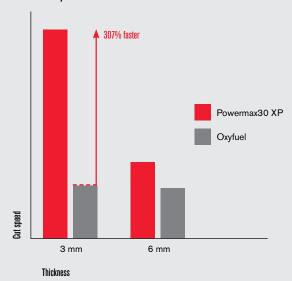
- 50% increase in cutting power* for fast cut speeds.
- Less edge preparation patented consumables designs provide superior cut quality.
- Twice the consumable life* and 70% more efficient on average for lower cost of cutting.

Rugged and reliable

- New Duramax™ LT torch designed to withstand impact and heat.
- Hypertherm Certified[™] reliability ensures performance in the most demanding environments.
- Optional durable carrying case protects the system and gear.



Relative cut performance on mild steel



System includes

- Power supply, 4,5 m Duramax LT hand torch with standard consumables, 4,5 m work clamp
- Operator and safety manuals
- Consumable kit with 1 standard nozzle, 1 electrode, 1 FineCut nozzle and 1 FineCut deflector
- Plastic carry case
- Carrying strap

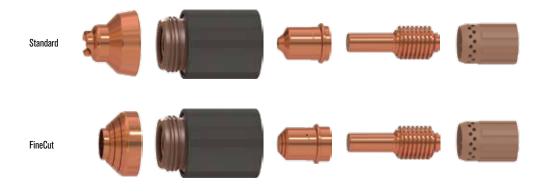
Ordering information

Power supply	System part number with 4,5 m Duramax LT torch	System part number with 4,5 m Duramax LT torch and carry case	
120-240 V	088082	088083	

Torch consumable parts

Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle and electrode pack	Swirl ring
Standard	Hand	30	420116	420114	4282431	420211
FineCut	Hand	30	420115		428244²	420211

Includes 2 standard nozzles (420118) and 2 electrodes (420120).
Includes 2 FineCut nozzles (420117) and 2 electrodes (420120).





Specifications

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Input voltages	120-240 V, 1-PH, 50/60 Hz	
Input current @ 3,8 kW	120-240 V, 1-PH, 25-18,8 A	
Output current	15-30 A	
Rated output voltage	125 VDC	
Duty cycle @ 40° C	35%, 240 V 20%, 120 V	
Open circuit voltage (OCV)	256 VDC	
Dimensions with handles	356 mm D; 168 mm W; 305 mm H	
Weight w/4,5 m torch	9,5 kg	
Gas supply	Clean, dry, oil-free air or nitrogen	
Recommended gas inlet flow rate/pressure	113,3 I/min @ 5,5 bar	
Input power cable length	3 m	
Power supply type	Inverter - IGBT	
Engine drive requirement	5,5 kW for full 30 A output	
Certifications	CE, C-Tick, CU/GOST, Ukr, and Serbian — for use in Europe, Australia, Belarus, Kazakhstan, Russia, Serbia, Ukraine, and other countries where accepted.	
Warranty	Power supply: 3-year Torch: 1-year	

Cutting with 120 V input power

Use FineCut nozzle and deflector for cutting at 120 V input power. When operating at the maximum recommended output of 25 A, the cut capacities are:

- 6 mm at 482 mm/min
- 10 mm at 203 mm/min
- 12 mm at 76 mm/min

Common applications

HVAC, mining, property/plant maintenance, fire and rescue, general fabrication, plus:



Agricultural



Vehicle repair and modification

Recommended Hypertherm genuine accessories



Face Shield

Clear face shield with flip-up shade for cutting and grinding. Safety shield included. ANSI Z87.1, CSA Z94.3, CE

127239 Face shield shade 6 127103 Face shield shade 8



Air filtration kit

A ready-to-install kit with a 1-micron filter and an auto drain moisture separator protects against contaminated air.

128647 Eliminizer filter



Durafit cutting gloves

Designed to offer maximum dexterity and fine-motor control. Fire resistant goatskin leather and stretch Nomex® backhand. Reinforced leather in wear areas.

017037 Medium 017038 Large 017039 X-large 017040 2X-large



System dust covers

Made from a flame-retardant vinyl, a dust cover will protect your Powermax system for years.

127144 Cover, Powermax30/30 XP



Circle cutting guides

Quick and easy set up for accurate circles up to 70 cm diameter. For optional use as a stand-off guide for straight and bevel cuts.

127102 Basic kit - 38 cm arm, wheels and pivot pin

027668 Deluxe kit - 28 cm arm, wheels, pivot pin, anchor base and plastic case



System carry case

Rugged case for protecting and storing the Powermax30 or 30 XP and accessories.

127410 Case, Powermax30/30 XP

Engineered and assembled in the USA ISO 9001:2008

Environmental stewardship is a core value of Hypertherm. Our Powermax products are engineered to meet and exceed global environmental regulations including the RoHS directive.



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